

VERTICAL (CLOSET) WATER SOURCE HEAT PUMP CERTIFIED DRAWING

DWG. NO. Submittal Template VCWSHP REV. - A

PROJECT		DATE			BY			REVISIONS
PURCHASER		P.O. #		QTY	DA	TE	BY	DESCRIPTION
ARCHITECT								
ENGINEER		SHIPPING						
HVAC CONTR.		DATES						
GEN. CONTR.								
DESIGNATION	MODEL NUMBER	QTY	CUSTOM	NOTES	•		GENERA	AL NOTES
			1:				1: PROVII	DE UNITS WITH R410A GREEN
							2: PROVID	GERANT. DE 1/2" WASHABLE FILTERS. DE OVERFLOW CONDENSATE SWITCH

UNIT SPECIFICATIONS+ PERFORMACE DATA

TOTAL

- 4: PROVIDE STANDARD UNIT-MOUNTED DIGITAL CONTROL BOARD.
 5: PROVIDE PAINTED ACOUSTICAL ACCESS
- DOOR FRONT PANEL.
 6: PROVIDE INTEGRAL TRAPPED CONDENSATE LINE RUN OUT.

						(Coolin	g					
3	GPM/Ton		8VCHPW09	8VCHPW12	8VCHPW15	8VCHPW18	8VCHPW24	8VCHPW30	8VCHPW36	8VCHPW42	8VCHPW48	8VCHPW60	8VCHW70
Т	otal Capacity	BtuH	9,300	12,200	14,900	19,500	23,500	29,100	35,000	41,500	48,300	60,000	67,000
S	ensible Capacity	ButH	6,800	8,900	10,900	14,200	17,200	21,200	25,600	30,600	35,300	43,800	48,900
Α	irflow	CFM	300	400	500	600	800	1,000	1,200	1,400	1,600	2,000	2,400
. V	Vater Flow Rate	GPM	2.3	3.0	3.8	4.5	6.0	7.5	9.0	10.5	12.0	15.0	17.5
ł F	an Power	HP	1/6	1/6	1/6	1/6	1/6	1/4	1/4	1/4	1/2	1/2	1
F	an Power (ECM)	W	125	125	125	125	125	190	190	190	375	375	750
E	ER w/ECM		14.5	14.1	14.9	14.6	14.9	15.1	15.6	14.9	14.5	14.9	14.7
E	ER w/PSC		14.0	13.5	14.3	14.0	14.4	14.5	15.0	14.2	13.8	14.2	14.0
٧	/PD	PSI	3.1	2.8	4.4	3.9	6.4	6.5	4.6	6.3	8.3	7.7	16.2

E 2		Heating														
	Heating @ 3 GPM/	Ton	8VCHPW09	8VCHPW12	8VCHPW15	8VCHPW18	8VCHPW24	8VCHPW30	8VCHPW36	8VCHPW42	8VCHPW48	8VCHPW60	8VCHPW70			
¥	Total	BtuH	11,500	14,500	17,200	22,500	29,500	35,000	42,500	46,000	56,500	72,000	75,000			
	СОР		5.0	4.5	4.8	4.5	4.5	4.5	4.8	4.5	4.4	4.5	4.5			

COOLING CAPACITY RATED @ 80.6°F DB, 66.2°F WB EAT; 86°F EWT HEATING CAPACITY RATED @ 68°F DB, 59°F WB EAT; 68°F EWT

	Physical Data											
	Model	8VCHPW09	8VCHPW12	8VCHPW15	8VCHPW19	8VCHPW24	8VCHPW30	8VCHPW36	8VCHPW42	8VCHPW48	8VCHPW60	8VCHPW70
	Compressor (1 Each)				Rotary					Sci	roll	
	Factory Charge R410A (oz)	18	20	25	32	37	42	43	47	54	64	74
	Fan motor HP	1/8	1/8	1/6	1/6	1/3	1/3	1/2	1/2	3/4	3/4	3/4
	Blower Wheel Size (dia x w)	6x6	7x7	7x7	8x8	8x8	9x7	9x7	9x7	10x10	10x10	10x10
,	Air Coil Face Area (sqft)	1.4	1.4	2.7	2.7	2.7	3.4	3.4	3.4	4.4	4.4	4.4
1	Standard Filter-1"	10x20	10x20	18x24	18x24	18x24	19x27	19x27	19x27	16x22	22x22	22x22
[Water Connection size	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"	3/4"	3/4"
	Condensate Connection Size	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
	Net Weight (Lb)	130	130	180	220	280	300	310	320	330	350	380

TABLE 1



VERTICAL (CLOSET) WATER SOURCE HEAT PUMP CERTIFIED DRAWING

Submittal Template VCWSHP

PROJECT	DATE		BY			REVISIONS
PURCHASER	P.O. #	QTY	DA	TE	BY	DESCRIPTION
ARCHITECT						
ENGINEER	SHIPPING					
HVAC CONTR.	DATES					
GEN. CONTR.						

UNIT SPECIFICATIONS+

	Unit Size (MBtuH)	Rated Voltage - Phase - Frequency	RLA	LRA	FLA	Total FLA	MCA	MOP	Max Fuse/HACR
	9	208/230-1-60	4.7	22.2	1.0	5.7	7.1	11.6	15
	12	208/230-1-60	5.1	32.5	1.0	6.1	7.6	12.5	15
	15	208/230-1-60	7.7	32	1.2	8.9	11.1	18.5	15
	18	208/230-1-60	13.5	58	1.8	15.3	19.1	32.2	30
	24	208/230-1-60	14.3	64	2.2	16.5	20.6	34.4	30
	30	208/230-1-60	15.1	73	3.0	18.1	22.6	37.0	35
	36	208/230-1-60	16.7	79	3.0	19.7	24.6	40.6	40
E 4	42	208/230-1-60	17.9	112	3.0	20.9	26.1	43.3	40
IABLE	48	208/230-1-60	19.3	118	3.4	22.7	28.4	46.8	45
_	60	208/230-1-60	21.0	124	4.9	25.9	32.4	52.2	50

+ PER ICE-AIR'S ONGOING DEVELOPMENT PROGRAM, SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

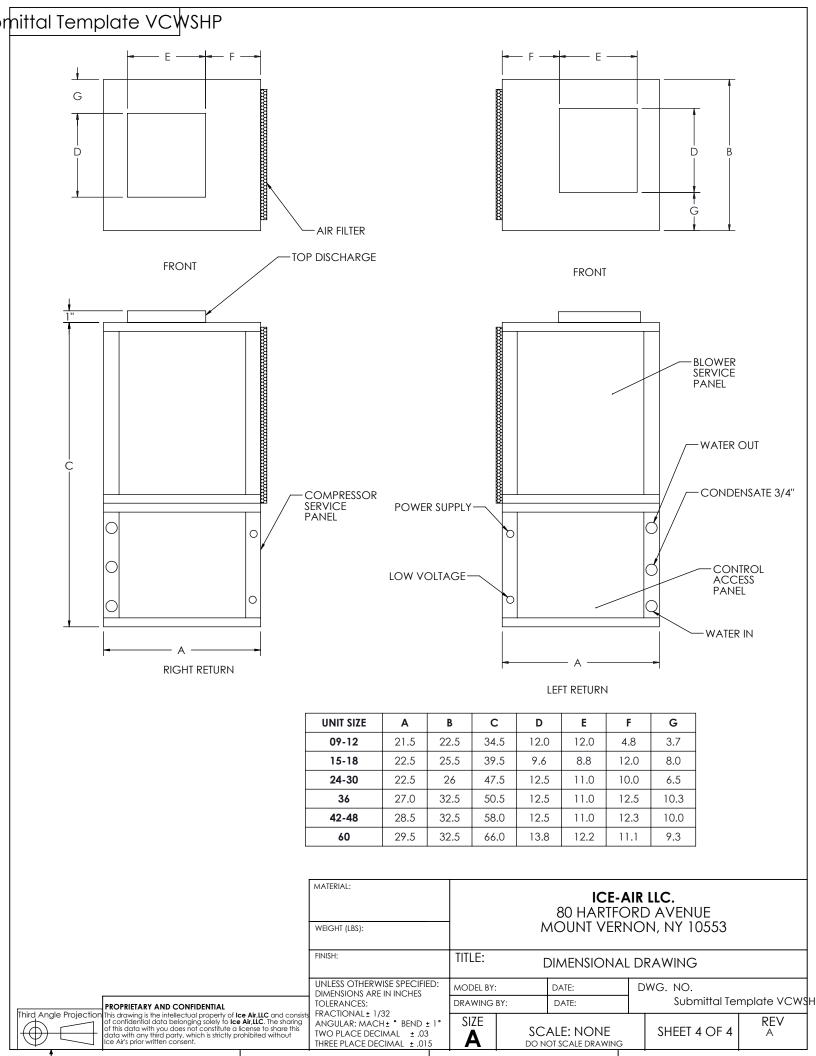


VERTICAL (CLOSET) WATER SOURCE HEAT PUMP CERTIFIED DRAWING

DWG. NO. Submittal Template VCWSHP

formance Tab	ole																						
VCHPW09																							
	EWT CDM	1.1		1.7	2.2	4.4	70	22	1.1	80	2.2	1.1	85	2.2	1.1	90	22	1.1	100	2.2	4.4	110	Τ.
	GPM erdP(Ft)	1.1		1.7 3.4	2.3 6.6	1.1	1.7 3.3	2.3 6.3	1.1	1.7 3.2	2.3 6.1	1.1	1.7 3.2	2.3 6.1	1.1	1.7 3.1	2.3 6.0	1.1	1.7 3.0	2.3 5.9	0.9	3.0	
vvate	Total	9.5		10.2	10.3	9.3	9.7	9.9	8.7	9.1	9.3	8.3	8.8	9.0	7.9	8.4	8.7	7.1	7.6	7.9	6.1	6.7	
	Sensible	7.8		7.9	7.9	7.7	7.8	7.8	7.4	7.6	7.7	7.3	7.5	7.6	7.0	7.3	7.4	6.5	6.8	7.0	5.8	6.3	
	Power (KW)	0.6		0.5	0.5	0.7	0.6	0.6	0.7	0.7	0.7	0.8	0.7	0.7	0.8	0.8	0.7	0.9	0.8	0.8	1.0	0.9	
	Heat Rejection	12.5	5 1	2.7	12.7	12.2	12.4	12.5	11.8	12.1	12.2	11.6	11.9	12.0	11.3	11.7	11.8	10.7	11.1	11.3	9.9	10.3	1
Cooling	EER	16.5		18.4	19.4	14.0	15.8	16.7	11.8	13.3	14.1	10.8	12.2	13.0	9.8	11.1	11.8	7.9	9.0	9.7	6.3	7.2	
CHPW12																							
	WT			60			70			80			85			90			100			110	
	GPM	1.5		2.3	3.0	1.5	2.3	3.0	1.5	2.3	3.0	1.5	2.3	3.0	1.5	2.3	3.0	1.5	2.3	3.0	1.5	2.3	-
Wate	r dP (Ft)	2.8		6.6	12.1	2.6	6.1	11.5	2.5	5.8	10.9	2.4	5.7	10.7 11.8	2.3	5.6	10.5	2.3	5.5	10.3	2.2	5.3	1
	Total Sensible	13.0 11.7		13.5	13.8 12.1	12.2 11.2	12.8 11.6	13.0 11.7	11.3 10.6	11.9 11.0	12.2	10.8	11.5 10.8	10.9	10.3	11.0 10.5	11.3 10.6	9.3	9.9 9.8	10.2	8.3 8.9	9.3	!
	Power (KW)	0.6		0.6	0.5	0.7	0.6	0.6	0.7	0.7	0.7	0.8	0.7	0.7	0.8	0.8	0.7	0.9	0.8	0.8	1.0	0.9	
	Heat Rejection	12.7		3.0	13.1	12.3	12.6	12.7	11.8	12.2	12.3	11.5	11.8	12.0	11.2	11.6	11.8	10.6	11.0	11.2	10.1	10.4	1
Cooling	EER	17.8		20.0	21.3	15.0	16.9	17.9	12.5	14.1	15.0	11.4	12.9	13.7	10.4	11.7	12.4	8.6	9.7	10.3	7.0	7.9	
Cooming	LLIN	11.0	-	0.0	21.0	10.0	10.0	11.0	12.0	17.1	10.0	11.7	12.0	10.1	10.4	11.7	12.7	0.0	V.1	10.0	1.0	1.0	
CHPW15																							
	WT			60			70			80			85			90			100			110	
	GPM	1.9		2.8	3.8	1.9	2.8	0.8	1.9	2.8	3.8	1.9	2.8	3.8	1.9	2.8	3.8	1.9	2.8	3.8	1.9	2.8	
	erdP(Ft)	0.6		1.1	3.3	0.5	1.0	3.0	0.5	1.0	2.9	0.5	1.0	2.8	0.5	0.9	2.8	0.5	0.9	2.7	0.5	0.8	
	Total	16.1	1 1	16.9	17.3	15.0	15.8	16.1	13.7	14.5	14.9	13.1	13.9	14.3	12.5	13.2	13.6	11.2	11.9	12.3	9.9	10.6	1
	Sensible	14.4	4 1	14.8	15.0	13.6	14.1	14.4	12.9	13.3	13.6	12.6	12.9	13.2	12.2	12.6	12.8	11.5	11.9	12.0	10.9	11.1	1
	Power (KW)	0.9		0.9	8.0	1.0	1.0	0.9	1.2	1.1	1.0	1.2	1.1	1.1	1.3	1.2	1.2	1.4	1.3	1.3	1.5	1.5	
	Heat Rejection	19.3		19.9	20.1	18.5	19.1	19.3	17.7	18.2	18.5	17.2	17.8	18.1	16.8	17.3	17.6	15.9	16.4	16.7	15.1	15.5	1
Cooling	EER	17.9) 2	20.2	21.5	15.0	16.9	17.9	12.4	14.0	14.9	11.3	12.7	13.5	10.1	11.4	12.2	8.4	9.4	10.0	6.8	7.6	
																							_
CHPW18																					-	L	
	WT			60			70			80			85			90			100		1	110	_
	GPM	2.3		3.4	4.5	2.3	3.4	4.5	2.3	3.4	4.5	2.3	3.4	4.5	2.3	3.4	4.5	2.3	3.4	4.5	2.3	3.4	+
Wate	r dP (Ft)	1.2		3.6	6.8	1.2	3.2	6.3	1.2	3.2	6.0	1.1	2.9	5.7	1.0	2.9	5.6	1.0	2.9	5.4	1.0	2.8	+ :
	Total	20.5		21.4	21.7	19.4	20.2	20.6	18.0	18.8	19.2	17.2	18.1	18.5	16.5	17.3	17.9	15.0	15.8	16.4	13.5	14.4	1
	Sensible Power (KW)	16.5 1.2		1.1	17.1	15.8	16.2	16.5 1.2	15.0 1.5	15.5 1.4	15.8	14.7	15.2 1.5	15.4 1.4	14.3	14.8	15.0 1.5	13.5 1.8	14.0	14.2	12.8 2.0	13.2	1
	Power (KW) Heat Rejection	24.8		25.3	25.6	24.0	24.6	24.8	23.2	23.7	24.0	22.7	23.3	23.5	22.2	22.9	23.1	21.3		22.1			
Cooling	EER	17.7		9.9	21.0	14.9	16.6	17.7	12.3	13.9	14.8	11.3	12.7	13.5	10.3	11.5	12.2	8.4	21.9 9.5	10.1	20.4 6.9	7.8	2
pullo	EEK	17.7	1	3.5	21.0	14.9	10.0	17.7	12.3	13.9	14.0	11.3	14.1	13.5	10.3	11.5	14.4	0.4	5.5	10.1	0.9	1.0	_
CHPW24																							
	WT			60			70			80			85			90	i		100			110	-
	GPM	3.0		4.5	6.0	3.0	4.5	6.0	3.0	4.5	6.0	3.0	4.5	6.0	3.0	4.5	6.0	3.0	4.5	6.0	3.0	4.5	
	erdP(Ft)	2.9		4.9	9.8	2.8	4.8	9.5	2.6	4.5	8.8	2.5	4.4	8.7	2.5	4.3	8.6	2.4	4.1	7.9	2.3	4.0	
	Total	26.6		27.5	27.9	25.0	26.1	26.7	23.1	24.4	25.0	22.1	23.4	24.0	21.1	22.4	23.0	19.0	20.3	20.9	17.1	18.2	1
	Sensible	24.6		25.2	25.3	23.5	24.3	24.6	22.4	23.2	23.5	21.7	22.5	22.9	21.1	21.9	22.3	20.0	20.7	21.0	19.1	19.6	1
	Power (KW)	1.6		1.5	1.4	1.8	1.7	1.6	2.0	1.9	1.8	2.1	2.0	1.9	2.3	2.1	2.0	2.5	2.4	2.3	2.9	2.7	
	Heat Rejection	35.8		36.4	36.7	34.5	35.4	35.8	33.1	34.0	34.5	32.4	33.3	33.8	31.7	32.5	33.0	30.4	31.2	31.6	29.4	29.9	3
Cooling	EER	18.2		20.2	21.3	15.4	17.3	18.2	12.7	14.4	15.3	11.5	13.1	14.0	10.4	11.8	12.6	8.3	9.5	10.2	6.6	7.5	
/CHPW30																							
E	WT			60			70			80			85			90			100			110	
	GPM	3.8		5.6	7.5	3.8	5.6	7.5	3.8	5.6	7.5	3.8	5.6	7.5	3.8	5.6	7.5	3.8	5.6	7.5	3.8	5.6	
	rdP(Ft)	2.1	6	6.4	12.1	2.1	6.2	11.7	1.7	5.4	10.2	1.6	5.3	9.9	1.6	5.2	9.7	1.6	4.9	9.3	1.6	4.7	
	Total	31.0	3	31.5	31.7	30.0	30.7	31.0	28.3	29.4	29.9	27.4	28.5	29.0	26.4	27.7	28.2	24.0	25.5	26.1	21.3	22.9	2
	Sensible	25.1		25.2	25.2	24.9	25.1	25.1	24.3	24.7	24.9	23.8	24.3	24.5	23.2	23.9	24.1	21.8	22.7	23.1	19.7	20.9	2
	Power (KW)	2.0	1	1.9	1.8	2.2	2.0	2.0	2.4	2.3	2.2	2.5	2.4	2.3	2.7	2.5	2.4	3.0	2.8	2.7	3.3	3.1	
	Heat Rejection	36.1		36.2	36.2	35.5	35.9	36.1	34.7	35.3	35.5	34.1	34.8	35.0	33.5	34.3	34.6	32.1	33.0	33.4	30.6	31.5	3
Cooling	EER	17.3	3 1	8.6	19.3	15.3	16.5	17.2	13.0	14.4	15.1	12.1	13.3	14.0	11.0	12.3	12.9	8.9	10.1	10.7	7.1	8.1	
CHPW36				00			70			00						- 00			400		_	440	
	EWT	4.5		60	9.0	4.5	70 6.8	9.0	4.5	80	1 00	4.5	85	9.0	4.5	90	9.0	4.5	100	9.0	4.5	110	
	GPM r dD (Et)			6.8						6.8	9.0		6.8			6.8			6.8			6.8	
vvate	r dP (Ft)	5.2		10.7	17.9	5.1	10.5	17.5	4.7	9.7	16.2	4.6	10.0	15.9	4.6	10.4	15.5	4.3	9.0	15.1	4.3	8.8	1
	Total	39.0		10.1	40.7	36.9	38.2	38.9	34.5	36.0	36.8	33.4	34.9	35.5	32.1	33.6	34.3	29.6	31.1	31.8	27.3	28.5	2
	Sensible	27.8		28.2	28.5	26.7	27.3	27.7	25.6	26.2	26.6	24.9	25.7	26.0	24.3	25.0	25.3	23.3	23.9	24.2	22.6	23.0	2
	Power (KW)	2.3 47.2		2.2	2.1	2.5	2.4 46.6	2.3	2.8	2.6	2.6	3.0	2.8	2.7	3.1	2.9	2.8	3.5	3.3	3.2	4.0	3.7 41.2	+ ;
Cooling	Heat Rejection EER	19.1		7.8 21.0	48.1 21.9	45.8 16.5	18.2	47.0 19.0	44.4 13.9	45.2 15.4	45.6 16.3	43.6 12.8	44.5 14.1	45.0 15.0	43.0 11.6	43.7 12.9	44.2 13.6	41.7 9.5	42.3 10.6	42.7 11.3	40.7 7.8	8.7	4
Cooling	LLN	10.1	. , 2	1.0	21.3	10.3	10.2	15.0	10.5	10.4	10.3	12.0	(7.1	10.0	11.0	12.3	10.0	3.3	10.0	11.3	7.0	0.7	
CHPW42																							
	WT			60			70			80			85			90			100			110	
	GPM	5.7		8.4	11.4	5.7	8.4	2.4	5.7	8.4	11.4	5.7	8.4	11.4	5.7	8.4	11.4	5.7	8.4	11.4	5.7	8.4	1
	erdP(Ft)	5.2		10.7	17.9	5.1	10.5	17.5	4.7	9.7	16.2	4.6	10.0	15.9	4.6	10.4	15.5	4.3	9.0	15.1	4.3	8.8	1
	Total	45.0		7.2	48.3	41.9	44.2	45.0	38.3	40.6	41.7	36.7	38.9	40.0	35.0	36.9	38.1	31.4	33.3	34.4	27.8	29.7	3
	Sensible	33.1		34.0	34.6	31.3	32.5	33.1	29.8	30.7	31.3	28.9	29.8	30.4	28.0	28.9	29.5	26.5	27.4	27.7	25.0	25.6	2
	Power (KW)	2.7	2	2.5	2.4	3.0	2.8	2.7	3.4	3.1	3.0	3.5	3.3	3.2	3.7	3.5	3.4	4.1	3.9	3.7	4.4	4.2	
	Heat Rejection	54.4	4 5	6.1	56.7	52.1	53.8	54.4	49.9	51.3	52.1	48.5	50.2	51.0	47.3	48.7	49.6	44.8	46.2	47.0	42.5	43.6	4
Cooling	EER	17.9	9 1	19.6	20.5	15.4	17.0	17.8	13.0	14.4	15.2	11.9	13.2	14.0	10.8	12.0	12.7	8.8	9.9	10.5	7.2	8.1	
cuperca			-	-																	-		-
CHPW48	WT		ш.	60			70			00			or			00	-		400		1	440	
	EWT GPM	6.0		9.0	12.0	6.0	70 9.0	12.0	6.0	80	12.0	6.0	85	12.0	6.0	90 9.0	12.0	6.0	100	12.0	6.0	110	1
	ardP(Ft)	5.2	1	9.0	17.9	5.1	10.5	17.5	4.7	9.0 9.7	16.2	4.6	9.0 10.0	15.9	6.0 4.6	10.4	15.5	6.0 4.3	9.0 9.0	15.1	4.3	9.0 8.8	1
vvale	Total	51.6		3.4	54.2	48.5	50.6	51.8	44.7	47.3	48.5	42.8	45.3	46.5	40.8	43.4	44.5	36.9	39.2	40.4	33.2	35.3	3
	Sensible	37.2		88.2	38.4	35.7	36.8	37.2	33.9	35.1	35.7	33.0	34.1	34.7	32.0	33.1	33.7	30.2	31.4	31.8	28.9	29.7	3
	Power (KW)	3.3		3.1	3.0	3.7	3.4	3.3	4.1	3.8	3.7	4.4	4.1	3.9	4.6	4.3	4.1	5.2	4.8	4.7	5.9	5.5	
	Heat Rejection	63.0		34.3	64.7	60.8	62.4	63.0	58.4	60.0	60.8	57.2	58.8	59.6	56.0	57.4	58.2	53.5	54.9	55.7	51.9	52.7	5
ooling	EER	17.6		19.3	20.2	15.2	16.7	17.5	12.8	14.2	15.0	11.7	13.0	13.8	10.7	11.8	12.5	8.7	9.8	10.4	7.1	8.0	
																		2	0.0	7		5.0	
HPW60																							
	WT			60			70			80			85			90			100			110	
	GPM	7.6		1.2	15.0	7.6	11.2	15.0	7.6	11.2	15.0	7.6	11.2	15.0	7.6	11.2	15.0	7.6	11.2	15.0	7.6	11.2	1
	erdP(Ft)	5.2		10.7	17.9	5.1	10.5	17.5	4.7	9.7	16.2	4.6	10.0	15.9	4.6	10.4	15.5	4.3	9.0	15.1	4.3	8.8	1
	Total	64.2		55.1	65.5	62.0	63.6	64.2	58.6	60.8	61.8	56.6	59.0	60.0	54.7	57.2	58.4	49.7	52.7	54.1	44.2	47.3	4
	Sensible	44.5		14.7	44.7	44.0	44.5	44.5	43.0	43.8	44.0	42.1	43.0	43.4	41.1	42.3	42.8	38.5	40.2	40.9	34.9	37.0	3
	Power (KW)	3.4		3.2	3.1	3.7	3.5	3.4	4.1	3.8	3.7	4.3	4.0	3.9	4.5	4.2	4.1	5.0	4.7	4.6	5.7	5.3	
	Heat Rejection	73.9		74.1	74.1	72.7	73.5	73.9	71.1	72.3	72.7	69.9	71.3	71.7	68.7	70.3	70.9	65.8	67.6	68.5	62.8	64.6	- 6
cooling	EER	17.6		19.3	20.2	15.2	16.7	17.5	12.8	14.2	15.0	11.7	13.0	13.8	10.7	11.8	12.5	8.7	9.8	10.4	7.1	8.0	
g	LEN		- '		20.2		150.1		.2.0	. 7.2	10.0				13.1			0.1	5.0	.0.4	4.1	0.0	 '
— Energy F	fficiency Ratio																						
	Water Temperature																						
— Gallons P																							
				an alin a																			
tering air cor	nditions are 80°F DB	and 67°F W	F WB IN	Cooling																			-
	nditions are 80°F DB a in 1000 BTUh	and 67°F W	F WB IN	wound																			

All temperatures are in F



MODEL VCHPW SIZE 009-070 VERTICAL CLOSET WATER SOURCE HEAT PUMP SPECIFICATIONS

General:

Furnish and install Ice Air VCHPW Vertical-Closet Water Source Heat Pump, as indicated on the plans. Equipment shall be completely assembled, internally piped and wired. Capacities and characteristics shall be as listed in the schedule and the specifications that follow.

Vertical Closet Water Source Heat Pump:

Units shall be supplied completely factory built for an entering water temperature range from 60° to 100° F as standard. All equipment listed in this section must be rated and certified in accordance with American Heating & Refrigeration Institute / International Standards Organization (ARI / ISO) for performance and Intertek for United States and Canada (ETL/C/US) for safety. All units shall be fully factory run tested in cooling under normal operating conditions and water flow rates as described herein. The refrigeration circuit is tested for leaks using a Halogen sniffer probe. Serial numbers will be recorded by the factory and, upon request, furnished to Purchaser for ease of unit warranty status.

Basic Unit Construction:

Vertical Units shall have standard Left or Right Top Discharge air flow arrangement. Optional alternate arrangements should be requested from the Seller if required

Compressor section interior surfaces shall be lined with 1/2-inch (12.7mm) thick, dual density, 1-3/4 lb/ft³ (28 kg/m³) acoustic type glass fiber insulation. Air handling section interior surfaces shall be lined with 1/2 in (12.7mm) thick, single density, 1-3/4 lb/ft³ (28 kg/m³) coated fiber insulation for ease of cleaning. Insulation placement shall be designed in a manner that will eliminate any exposed edges to prevent the introduction of glass fibers into the air stream.

Units shall be fabricated from heavy gauge galvanized steel. Interior condensate bearing surfaces shall additionally be coated with a powder coat paint finish.

Standard cabinet panel insulation must meet NFPA 90A requirements, air erosion and mold growth limits of UL-181, stringent fungal resistance test per ASTM-C1071 and ASTM G21, and shall meet zero level bacteria growth per ASTM G22.

All units must have an insulated panel separating the fan compartment from the compressor compartment. Units with the compressor in the air stream are not acceptable. Units shall have a factory installed 1 inch wide filter bracket for ease of filter removal.

Cabinets shall have separate holes and knockouts for entrance of line voltage and low voltage control wiring. All factory-installed wiring passing through factory knockouts and openings shall be protected from sheet metal edges at openings by plastic ferrules. Supply and return water connections shall be copper NPT fittings, and shall be securely mounted flush to the cabinet corner post allowing for connection to a flexible hose without the use of a back-up wrench. All water connections and electrical knockouts must be in the compressor compartment corner post so as to not interfere with the serviceability of unit. Contractor shall be responsible for any extra costs involved in the installation of units that do not have this feature. Contractor must ensure that units can be easily accessed and removed for servicing and coordinate locations of electrical

conduit and lights with the electrical contractor. Units will be supplied with (2) internally factory-mounted two-way water valves to close water supply to coaxial coil and hydronic heating circuit.

Fan and Motor Assembly:

Units shall have a direct-drive centrifugal fan. Units shall be provided with Electronically Commutated Motors. The fan motor on units shall be isolated with flexible rubber type isolation grommets only. The fan and motor assembly must be capable of overcoming the external static pressures as shown on the schedule. Airflow / Static pressure rating of the unit shall be based on a dry coil and a clean filter in place.

Refrigerant Circuit:

All units shall contain an HFC 410A sealed refrigerant circuit including a high efficiency scroll or rotary compressor, a thermostatic expansion valve or capillary tube for refrigerant metering, an enhanced corrugated aluminum lanced fin and rifled copper tube refrigerant-to-air heat exchanger, coaxial (tube in tube) refrigerant-to-water heat exchanger, and safety controls including a high pressure switch, low pressure switch (loss of charge), water coil low temperature sensor, air coil low temperature sensor and 4-way solenoid or reversing valve. Access fittings shall be factory installed on high and low pressure refrigerant lines to facilitate field service. Activation of any safety device shall prevent compressor operation via a lockout circuit. The lockout circuit shall be reset at the contractor supplied disconnect switch.

Hermetic compressors shall be internally sprung. The compressor shall have a dual level vibration isolation system. The compressor will be mounted on vibration isolation grommets to a large heavy gauge compressor mounting tray plate, which is then isolated from the cabinet base with rubber grommets for maximized vibration attenuation. Compressor shall have thermal overload protection. Compressor shall be located in an insulated compartment away from air stream to minimize sound transmission. Compressor blanket shall be provided for sound attenuation.

Refrigerant-to-air heat exchangers shall utilize enhanced corrugated lanced aluminum fins and rifled copper tube construction rated to withstand 600 PSIG refrigerant working pressure. Refrigerant-to-water heat exchangers shall be of copper inner water tube and steel refrigerant outer tube design, rated to withstand 600 PSIG working refrigerant pressure. The refrigerant to water heat exchanger shall be "electro-coated" with a low cure epoxy material a minimum of 0.4 mils thick on all surfaces. The black colored coating shall provide a minimum of 1000 hours salt spray protection per ASTM B117-97 on all external steel and copper tubing.

Refrigerant metering shall be accomplished by thermostatic expansion valve or capillary tube. Expansion valves shall be dual port balanced types with external equalizer for optimum refrigerant metering.

Drain Pan:

The drain pan shall be constructed of powder-coated steel to inhibit corrosion. This corrosion protection system shall meet a 1000 hour salt spray test per ASTM B117. Drain pan shall be fully insulated. Drain outlet shall be located at pan as to allow complete and unobstructed drainage of condensate. The unit as standard will be supplied with solid-state electronic condensate overflow protection. *Mechanical float switches will NOT be accepted.*

Electrical:

A control box shall be located within the unit compressor compartment and shall contain a 24 VA or 40VA transformer, 24 volt activated, compressor relay, terminal block for thermostat wiring and solid-state controller for complete unit operation. Fan motor wiring shall be routed through this electronic controller. Units shall be name-plated for use with time delay fuses or HACR circuit breakers. Unit controls shall be 24 Volt and provide heating or cooling as required by the remote thermostat / sensor.

Solid State Control System:

Units shall have a solid-state control system. *Units utilizing internal electro-mechanical internal control shall not be acceptable*. The control system shall interface with a heat pump type thermostat. The control system shall have the following features:

- a. Anti-short cycle time delay on compressor operation.
- b. Random start on power up mode.
- c. Low voltage protection.
- d. High voltage protection.
- e. Unit shutdown on high or low refrigerant pressures.
- f. Unit shutdown on low water temperature.
- g. Condensate overflow electronic protection.
- h. Automatic intelligent reset. If a fault occurs three times within 24 hours, the system will temporarily lock out. This temporary lock out will automatically reset itself after 24 hours. If the same alarm is triggered three times again after the temporary lockout in 24 hours, then the system will lockout permanently.
- i. Ability to disable time delays for servicing.
- j. Light emitting diode (LED) on circuit board to indicate high pressure, low pressure, low voltage, high voltage, low water/air temperature cut-out, condensate overflow, and control voltage status.
- k. The low-pressure switch shall not be monitored for the first 120 seconds after a compressor start command to prevent nuisance safety trips.
- 1. 24V output to cycle a motorized water valve or other device with compressor contactor.
- m. Water coil low temperature sensing (selectable for water or anti-freeze).
- n. Air coil low temperature sensing.

Warranty:

<u>Ice Air shall warranty equipment for a period of 12 months from start up or 18 months from shipping (which ever occurs first).</u>